Voice Coil Motors offered by Geeplus are described in terms of the following Parameters and conventions:

**Coil Resistance** – resistance in Ohms

**Coil Inductance** – Inductance measured in milliHenrys

**Force Constant**

The force constant for the motor is a factor which multiplied by the excitation, gives the peak force developed (under 100% ED excitation condition).

\[ K_{NI} \] – The ratio between (peak) force in Newtons, and excitation in Ampere-turns. This value is a constant for a motor of a given form factor irrespective of the coil winding. Given this value, the \( K_I \) value (and other performance factors) can be calculated for alternative winding options.

\[ K_I \] - The ratio between (peak) force in Newtons, and excitation in Amperes. This value will vary for a motor of given form factor depending on the coil winding.

**Velocity Constant**

\( K_v \) – The velocity constant for the motor is a factor which multiplied by the motor velocity (in metres per second), gives the Back-EMF developed across the motor coil.

**Force Parameters**

\( F_{100} \) – The peak force developed in N when an excitation current \( I_{100} \) is applied to the coil which applied continuously at an ambient temperature of 20°C will raise the coil temperature to temperature limit \( T_{max} \).

\( F_{10} \) - The peak force developed in N when an excitation current is applied to the coil applied at 10% ED duty cycle at an ambient temperature of 20°C will raise the coil temperature to temperature limit \( T_{max} \).
$T_{\text{max}}$ – The maximum safe operating temperature for the coil materials of the voice coil expressed in °C

**Linear Region** – the range of movement over which the force developed by the voice coil is $>90\%$ of the peak output force with 100% excitation

**Useful Stroke** – the range of movement over which the force developed by the voice coil is $>50\%$ of the peak output force with 100% excitation

**Electrical Parameters**

- $R_{20}$ – this is the nominal coil resistance of the motor measured at 20°C
- $I_{100}$ – this is the excitation current corresponding to 100% ED operation
- **A-t (Ampere-turns)** – the force developed by a given voice coil is proportional to the applied current, however if the winding is changed the force developed for the same applied current will also change. Ampere-turns is the product of the excitation current multiplied by number of turns in the coil, it is useful in making comparisons because it is independent of the coil wire size.

**Maximum ‘On’ Time** – this is the time taken for the coil temperature to rise from 20°C to $T_{\text{max}}$ when energised under the stated duty condition. It is a simple (and easily measured) way to describe the thermal inertia of the coil assembly. Energising for longer than this under these conditions will lead to overheating, and could lead to failure.

**Force and Acceleration**

**Direction of Operation** – force is measured pushing against the end of shaft where this is fitted – in this case the force developed by the coil is pulling it into the magnet assembly, the coil field reinforces the field developed by the magnets and force is stronger in this direction. Where shaft is not fitted, force is measured pushing against the coil former, this is pushing out of the magnet assembly and the field due to coil excitation opposes the field developed by magnets resulting in weaker force. The relationship between force and current will become non-linear at high excitation levels due to this effect.
**Acceleration** – where high dynamic performance is required it may be beneficial to use aluminium coil wire to reduce moving mass in the system. It is important to note that while this can have a very beneficial effect in applications with low inertia, in systems where the load is heavy compared to the coil mass, the benefits of reduced mass may be offset by the higher electrical resistivity of aluminium. Geeplus provides a calculation tool ‘Coil Calculator’ which indicates the relative acceleration of a system with different coil materials for the same power input.

**Guidance** – most voice coil motors offered by Geeplus incorporate a shaft connected to the coil, and bearings for guidance. Unless otherwise stated, bearings are unlubricated polymer bushes without oil or grease lubrication. There are some parts which do not incorporate guidance, and which rely on guidance in the user application to maintain clearance between the coil and magnet assembly.